

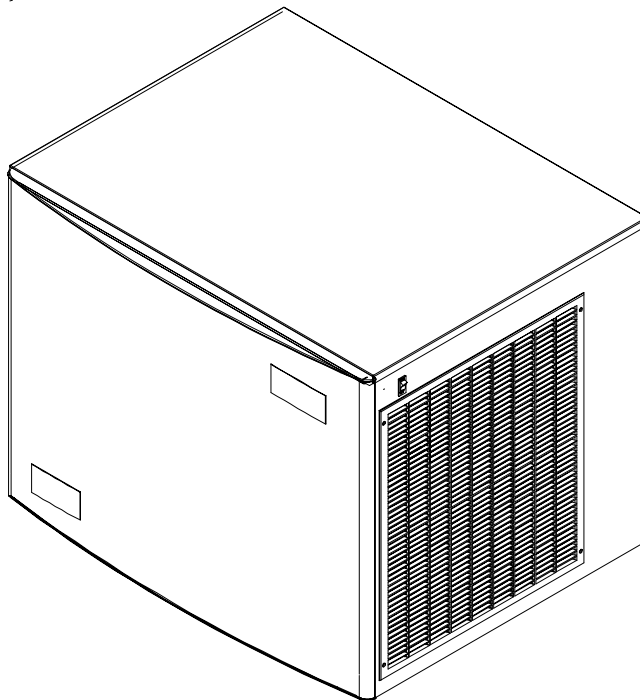


ILLUSTRATED PARTS LIST

XTREME ICE MAKER (1230 SERIES)

MODEL NO.

631812001
631812002
631812003
631812004
631812020
631812040
631812041





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XTREME ICE MAKER (1230 SERIES)

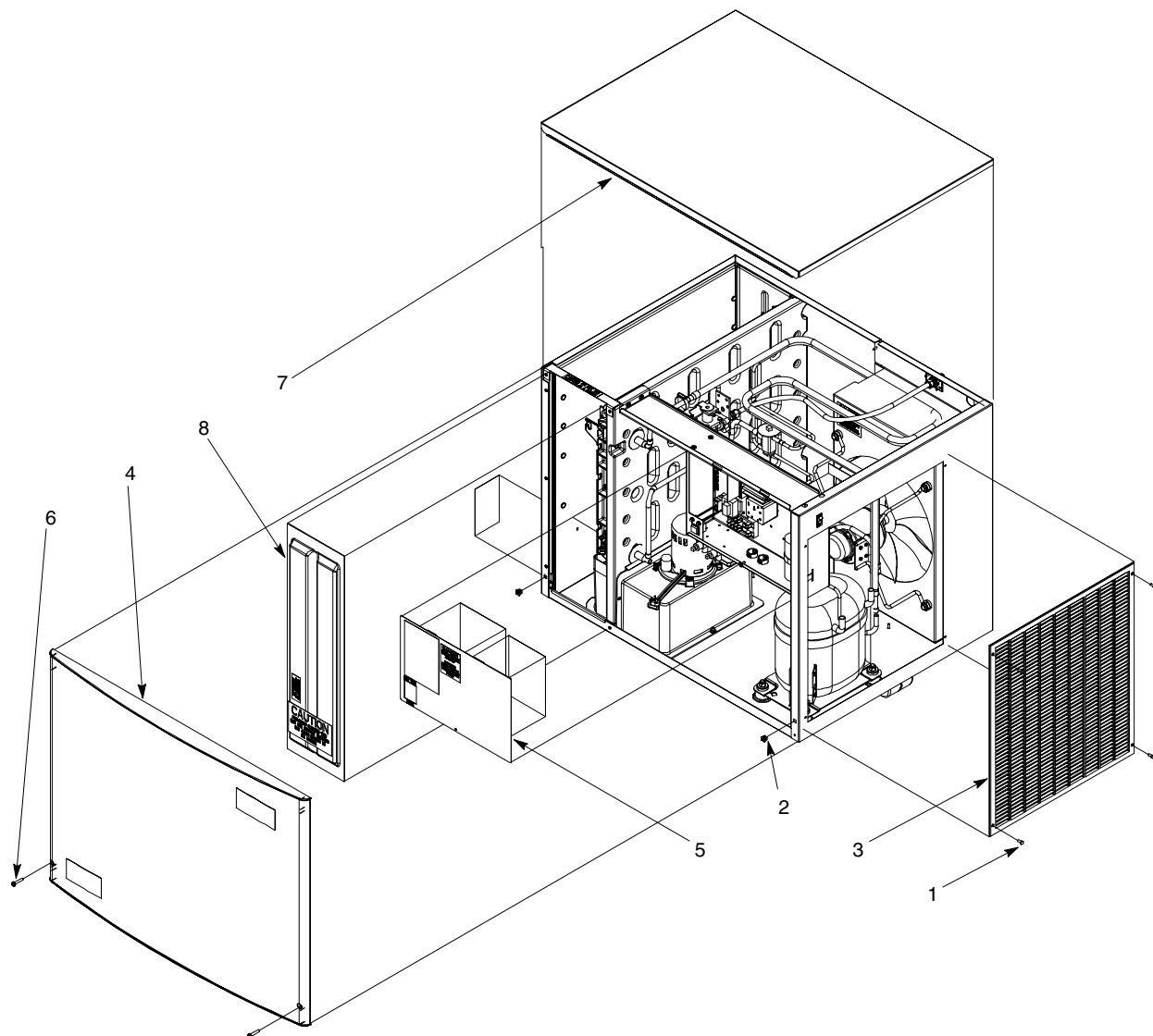


FIGURE 1. GENERAL ASSEMBLY (AIR CONDENSER SHOWN)

| Item No. | Part No. | Name |
|----------|-----------|------------------------------------|
| 1 | 161168006 | Screw TC 8-32 HXWS 12 |
| | 161090000 | Screw TC 8-32 HXWS 10 (Marine) |
| 2 | 164510000 | Grommet Nut |
| 3 | 166194001 | Grille |
| | 630200510 | Grille (Marine) |
| 4 | 631500136 | Front Panel Ass'y (See Figure 11) |
| | 167979015 | Panel Fnt (Marine) (See Figure 11) |

| Item No. | Part No. | Name |
|----------|-----------|--------------------------------|
| 5 | 630201041 | Cover, Electrical Box |
| | 630201247 | Cover, Electrical Box (Marine) |
| 6 | 318308000 | Screw TR 10-32 PAPH 32 |
| | 161168009 | Screw MA 10-32 HX 48 (Marine) |
| 7 | 630201049 | Cover, Top |
| | 630000890 | Cover, Top (Marine) |
| 8 | 630900887 | Splash Panel |



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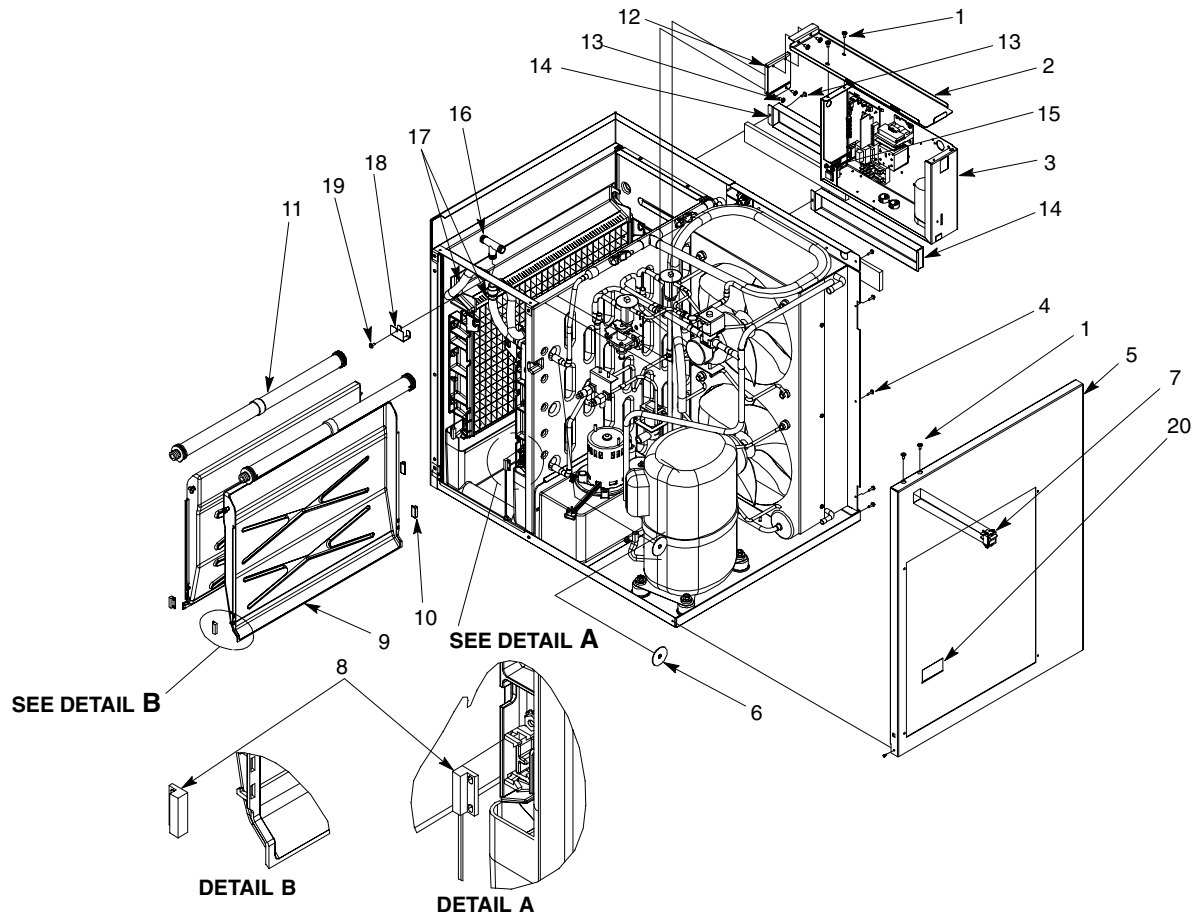


FIGURE 2. TRIM ASSEMBLY (AIR CONDENSER SHOWN)

| Item No. | Part No. | Name |
|----------|-----------|---|
| 1 | 07578 | Thread Cutting Screw, Phil Truss Hd, No. 8-32 By 3/8-In. Long |
| 2 | 630201039 | Brace, Electrical Box |
| 3 | | Electrical Box Ass'y (See Figure 8) |
| 4 | 165384000 | Sheet Metal Screw, No. 8 By 1/2-In. Long |
| 5 | 630201197 | Panel, Side |
| 6 | 630900893 | Washer, .340 I.D. |
| 7 | 630900924 | Switch, On/Off |
| 8 | 630900798 | Switch, Proximity |
| 9 | 630900828 | Cover, Evaporator, Large |
| 10 | 630900870 | Fitting, Placeholder |

| Item No. | Part No. | Name |
|----------|-----------|--|
| 11 | 631500120 | Water Distributor Ass'y (See Figure 9) |
| 12 | 630201206 | Spacer, Brace, Electrical Box |
| 13 | 164126000 | Screw |
| 14 | 630201171 | Recess Panel |
| 15 | 00311 | Grommet |
| 16 | 00987 | Fitting |
| 17 | 630900818 | Tube, Vynl Mold |
| 18 | 630201093 | Bracket, Vynl Tube |
| 19 | 164713001 | Screw |
| 20 | 162445002 | Clip |



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XTREME ICE MAKER (1230 SERIES)

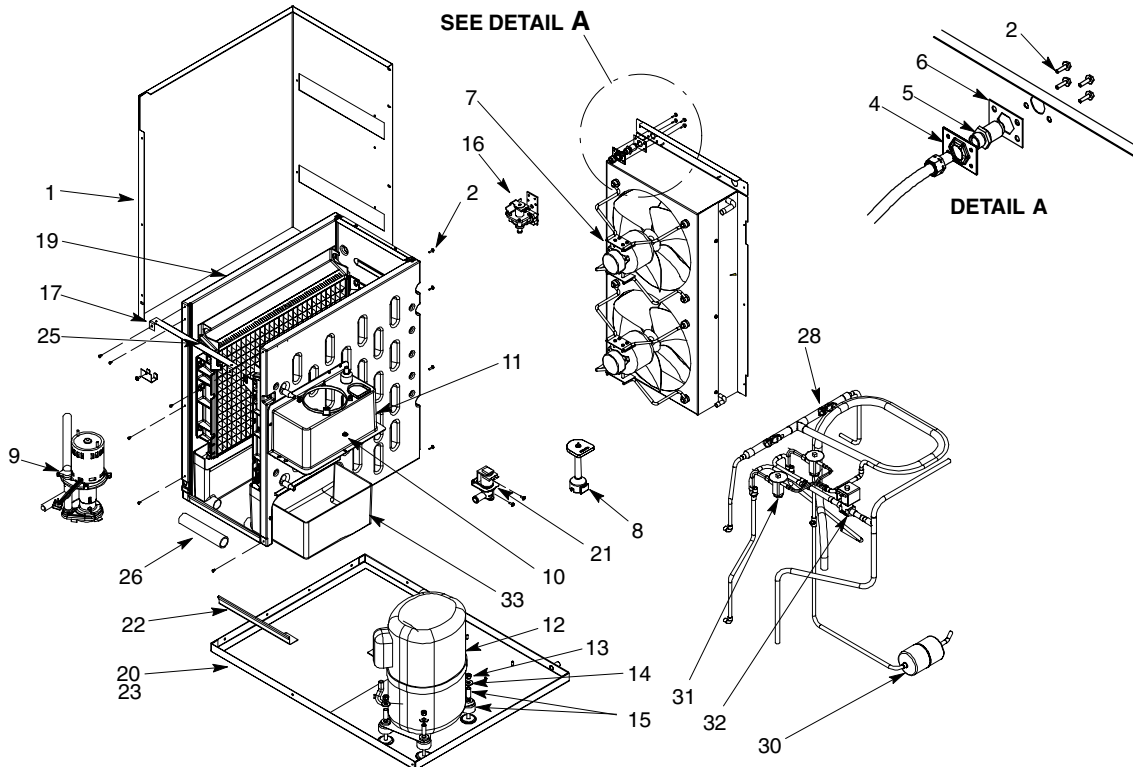


FIGURE 3. BUILD ASSEMBLY (AIR CONDENSER)

| Item No. | Part No. | Name |
|----------|-----------|----------------------------------|
| 1 | 630201198 | Wrap, Cabinet |
| 2 | 165384000 | Sheet Metal Screw, No. 8 By 1/2" |
| 3 | 420906000 | Tube, .265 I.D. (Not Shown) |
| 4 | 630200935 | Flange, Bulkhead |
| 5 | 630900783 | Fitting, Bulkhead |
| 6 | 630201570 | Flange, Bulkhead |
| 7 | | Condenser Ass'y (See Figure 7) |
| 8 | 630900868 | Pressure Sensor Ass'y |
| 9 | | Water Pump Ass'y (See Figure 10) |
| 10 | 630900895 | Hex Nut, No. 8-32 |
| 11 | 630900869 | Pan, Water Wrap |
| 12 | 161456016 | Kit Compressor, 240V 60HZ |
| | 161456050 | Kit Compressor, 230V 50HZ |
| 13 | 164083005 | Hex Nut, 5/16-18 |
| 14 | 164154001 | Washer, .375 I.D. |
| 15 | 165596002 | Sleeve and Grommet |
| 16 | 630900791 | Solenoid Valve |
| 17 | 630201205 | Brace, Bulkhead |

| Item No. | Part No. | Name |
|----------|-----------|---|
| 18 | 638006070 | Tube, .375 I.D. (Not Shown) |
| 19 | | Bulkhead Ass'y (See Figure 6) |
| 20 | 164126000 | Screw, SM 8 PHTR 16 |
| 21 | 165637009 | Dump Valve |
| 22 | 630201113 | Bracket, Water Pan |
| 23 | 630000879 | Base |
| 24 | 630201112 | Bracket (Not Shown) |
| 25 | 630201205 | Clip |
| 26 | 630900930 | Tube, Vynl |
| 27 | 161862005 | Sensor Temp (Not Shown) |
| 28 | 161426001 | Clamp, Screw |
| 29 | 630000877 | Service Valve and Bracket Ass'y (Not Shown) |
| 30 | 166184003 | Dryer |
| 31 | 161921007 | Expansion Valve |
| 32 | 165629008 | Hot Gas Valve |
| 33 | 630900833 | Water Pan |



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XTREME ICE MAKER (1230 SERIES)

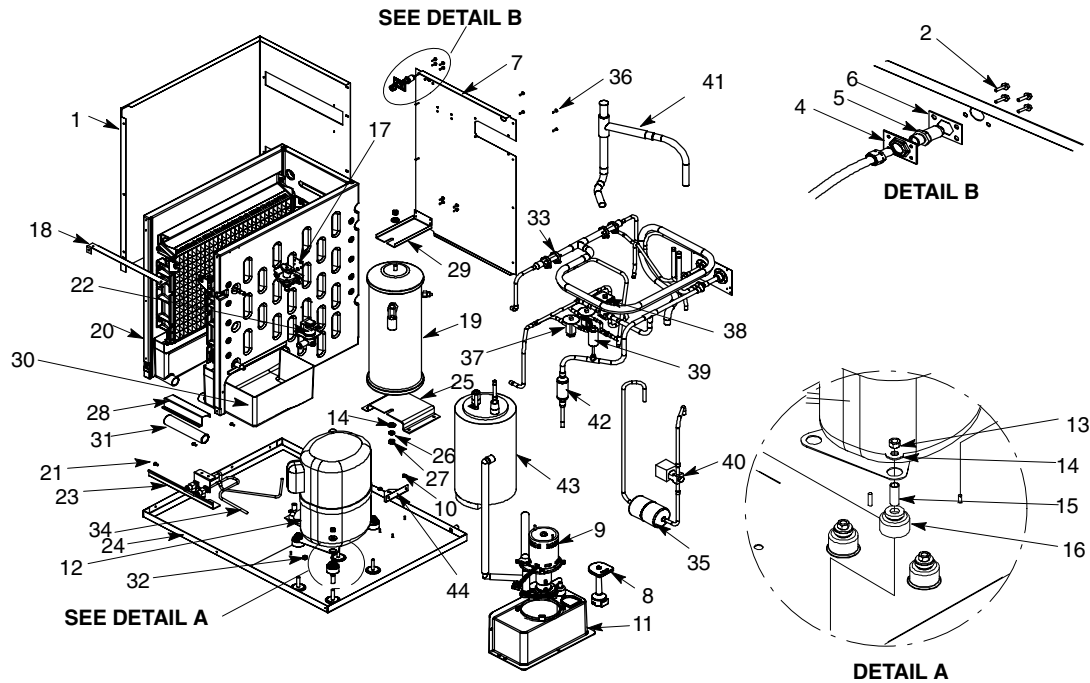


FIGURE 4. BUILD ASSEMBLY (REMOTE)

| Item No. | Part No. | Name |
|----------|-----------|---|
| 1 | 630201074 | Wrap, Cabinet |
| 2 | 165384000 | Sheet Metal Screw, No. 8 By 1/2-In. Long |
| 3 | 420906000 | Tube, .265 I.D. (Not Shown) |
| 4 | 630200935 | Flange, Bulkhead |
| 5 | 630900783 | Fitting, Bulkhead |
| 6 | 630201570 | Flange Bulkhead Fitting Flat |
| 7 | 630201110 | Panel, Back |
| 8 | 630900868 | Pressure Sensor Ass'y |
| 9 | | Water Pump Ass'y (See Figure 10) |
| 10 | 630900895 | Hex Nut, No. 8-32 |
| 11 | 630900869 | Pan, Water, Wrap |
| 12 | 631500147 | Compressor, 240V 60HZ |
| 13 | 164083005 | Hex Nut, 5/16-18 |
| 14 | 164154001 | Washer, .375 I.D. |
| 15 | 630900964 | Sleeve, Grommet |
| 16 | 630900963 | Grommet |
| 17 | 630900791 | Solenoid Valve |
| 18 | 630201205 | Brace, Bulkhead |
| 19 | 166225000 | Receiver |
| 20 | | Bulkhead Ass'y (See Figure 6) |
| 21 | 164126000 | Sheet Metal Screw, Phil Truss Hd, No. 8 By 1/2-In. Long |
| 22 | 165637009 | Dump Valve |
| 23 | 630201113 | Bracket, Water Pan |

| Item No. | Part No. | Name |
|----------|-----------|----------------------------------|
| 24 | 630000795 | Base |
| 25 | 164820914 | Mounting Plate, Receiver |
| 26 | 01022 | Washer |
| 27 | 09652 | Hex Nut |
| 28 | 630201112 | Bracket (Not Shown) |
| 29 | 164820913 | Bracket, Receiver Top |
| 30 | 630900833 | Water Pan |
| 31 | 630900930 | Tube, Vynl |
| 32 | 300098000 | Button Plug |
| 33 | 161426001 | Clamp |
| 34 | 630001142 | Service Valve and Bracket Ass'y |
| 35 | 166184003 | Dryer |
| 36 | 165384000 | Screw |
| 37 | 630901024 | Expansion Valve |
| 38 | 165629008 | Hot Gas Valve |
| 39 | 630000843 | Switch Ass'y |
| 40 | 165629011 | Solenoid Valve |
| 41 | 630900479 | CRO Valve |
| 42 | 41275 | Check Valve |
| 43 | 630001130 | Foamed Accumulator Assembly |
| 44 | 630201524 | Accumulator Bracket |
| 45 | 630901305 | Compressor Crankcase (not shown) |



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XTREME ICE MAKER (1230 SERIES)

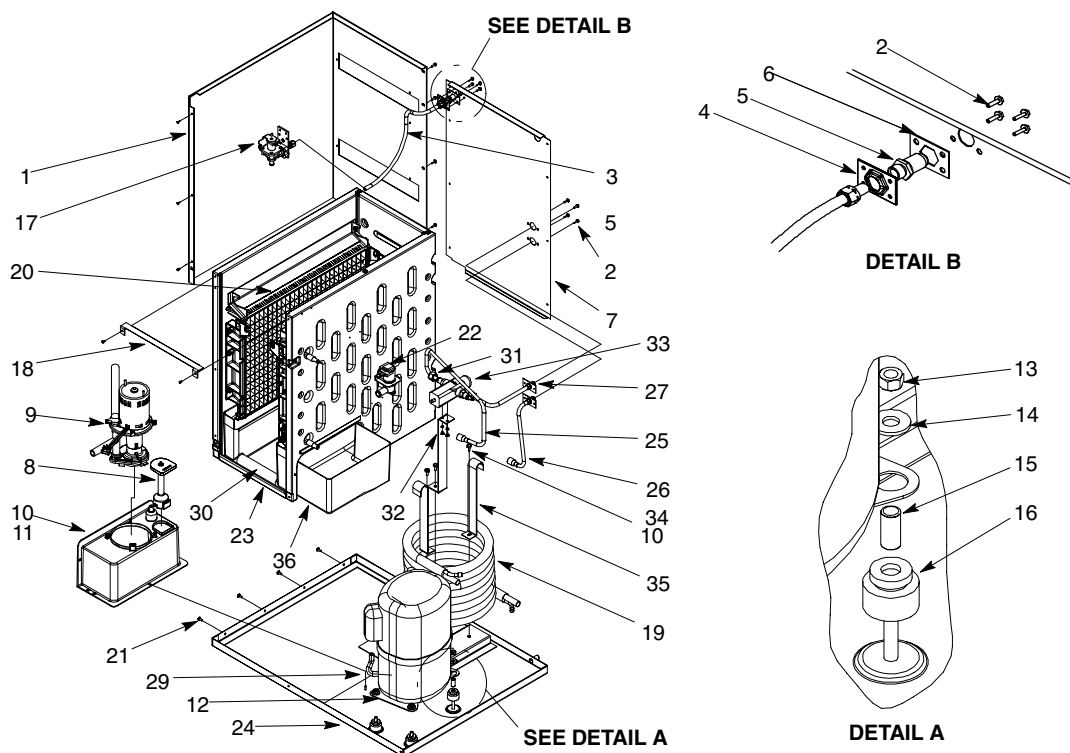


FIGURE 5. BUILD ASSEMBLY (WATER COOLED)

| Item No. | Part No. | Name |
|----------|-----------|----------------------------------|
| 1 | 630201074 | Wrap, Cabinet |
| 2 | 165384000 | Screw SM 8 HX 16 |
| | 161090000 | Screw TC 8-32 HXWS 10 (Marine) |
| 3 | 420906000 | Tube, .265 I.D. |
| 4 | 630200935 | Flange, Bulkhead |
| 5 | 630900783 | Fitting, Bulkhead |
| 6 | 630201570 | Flange, Bulkhead |
| 7 | 630201089 | Panel, Back |
| | 630000891 | Panel, Back (Marine) |
| 8 | 630900868 | Pressure Sensor Ass'y |
| 9 | | Water Pump Ass'y (See Figure 10) |
| 10 | 630900895 | Hex Nut, No. 8-32 |
| 11 | 630900869 | Pan, Water, Wrap |
| 12 | 631500147 | Compressor, 240V 60HZ |
| 13 | 164083005 | Hex Nut, 5/16-18 |
| | 164083006 | Hex Nut, 5/16-18 (Marine) |
| 14 | 164154001 | Washer, .375 I.D. |
| | 164154002 | Washer Ft .312 I.D. (Marine) |
| 15 | 630900964 | Sleeve, Grommet |
| 16 | 630900963 | Grommet |
| 17 | 630900791 | Solenoid Valve |

| Item No. | Part No. | Name |
|----------|-----------|---|
| 18 | 630201038 | Brace, Bulkhead |
| 19 | 630901138 | Water Coil Ass'y |
| 20 | | Bulkhead Ass'y (See Figure 6) |
| 21 | 164126000 | Sheet Metal Screw, Phil Truss Hd, No. 8 By 1/2-In. Long |
| 22 | 165637009 | Dump Valve |
| 23 | 630201113 | Bracket, Water Pan |
| 24 | 630000811 | Base |
| 25 | 630000959 | Tube Ass'y |
| 26 | 630000909 | Tube Ass'y, Water Inlet |
| 27 | 164832010 | Tube Ass'y, Water Outlet |
| 28 | 630201112 | Bracket (Not Shown) |
| 29 | 300098000 | Button Plug |
| 30 | 630900930 | Tube, Vynl |
| 31 | 161426001 | Clamp |
| 32 | 00214 | Washer |
| 33 | 164980002 | Valve, Water Regulator |
| 34 | 161189000 | Washer |
| 35 | 630201333 | Clamp, Water Coil |
| 36 | 630900833 | Water Pan |



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XTREME ICE MAKER (1230 SERIES)

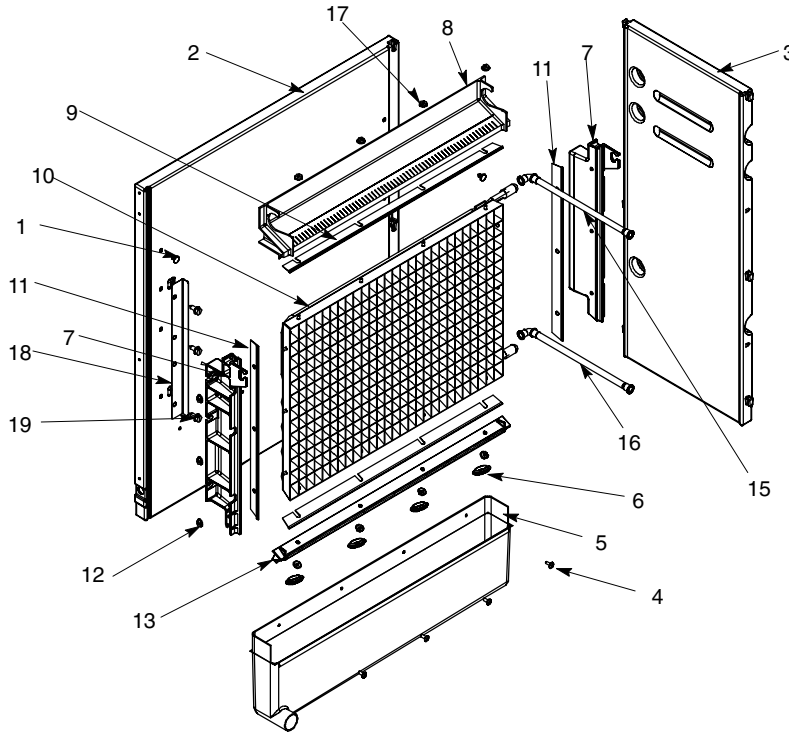


FIGURE 6. BULKHEAD ASSEMBLY

| Item No. | Part No. | Name |
|----------|------------------------|---|
| 1 | 630900903 | Clip |
| 2 | 630900847 630900899 | Panel, Bulkhead Left Panel, Bulkhead, Right |
| 3 | 630900844 | Bulkhead, Rear |
| 4 | 630901121 | Screw SM 8 HXWS 16 SS |
| 5 | 630900833 630900835 | Pan, Water, Large, Right Pan, Water, Large, Left |
| 6 | 630900892 | Plug |
| 7 | 630900863 630900862 | Frame, Evaporator, Left Frame, Evaporator, Right |
| 8 | 630900781 | Deflector, Water |
| 9 | 630201024 | Gasket, Frame, Top and Bottom |
| 10 | 631500141 631500119 | Kit Service Evap Frame Left (Standard Cube) Kit Service Evap Frame Right (Standard Cube) |

| Item No. | Part No. | Name |
|----------|------------------------|---|
| | 631500142 631500137 | Kit Service Evap Frame Left (Large) Kit Service Evap Frame Right (Large) |
| 11 | 630201029 630201030 | Gasket, Side, Left Gasket, Side, Right |
| 12 | 630901495 | Nut Nylock Nylon 8–32 |
| 13 | 630900857 | Frame, Evaporator, Bottom |
| 14 | 630900896 | Sheet Metal Screw, Hex Hd, No. 14 by 5/8" (Not Shown) |
| 15 | 630000829 630250120 | Evaporator Line, Upper, Left Evaporator Line, Upper, Right |
| 16 | 630000829 630250120 | Evaporator Line, Lower, Left Evaporator Line, Lower, Right |
| 17 | 630900895 | Nut |
| 18 | 630201243 | Bracket, Evaporator Frame Support |
| 19 | 630900896 | Screw |



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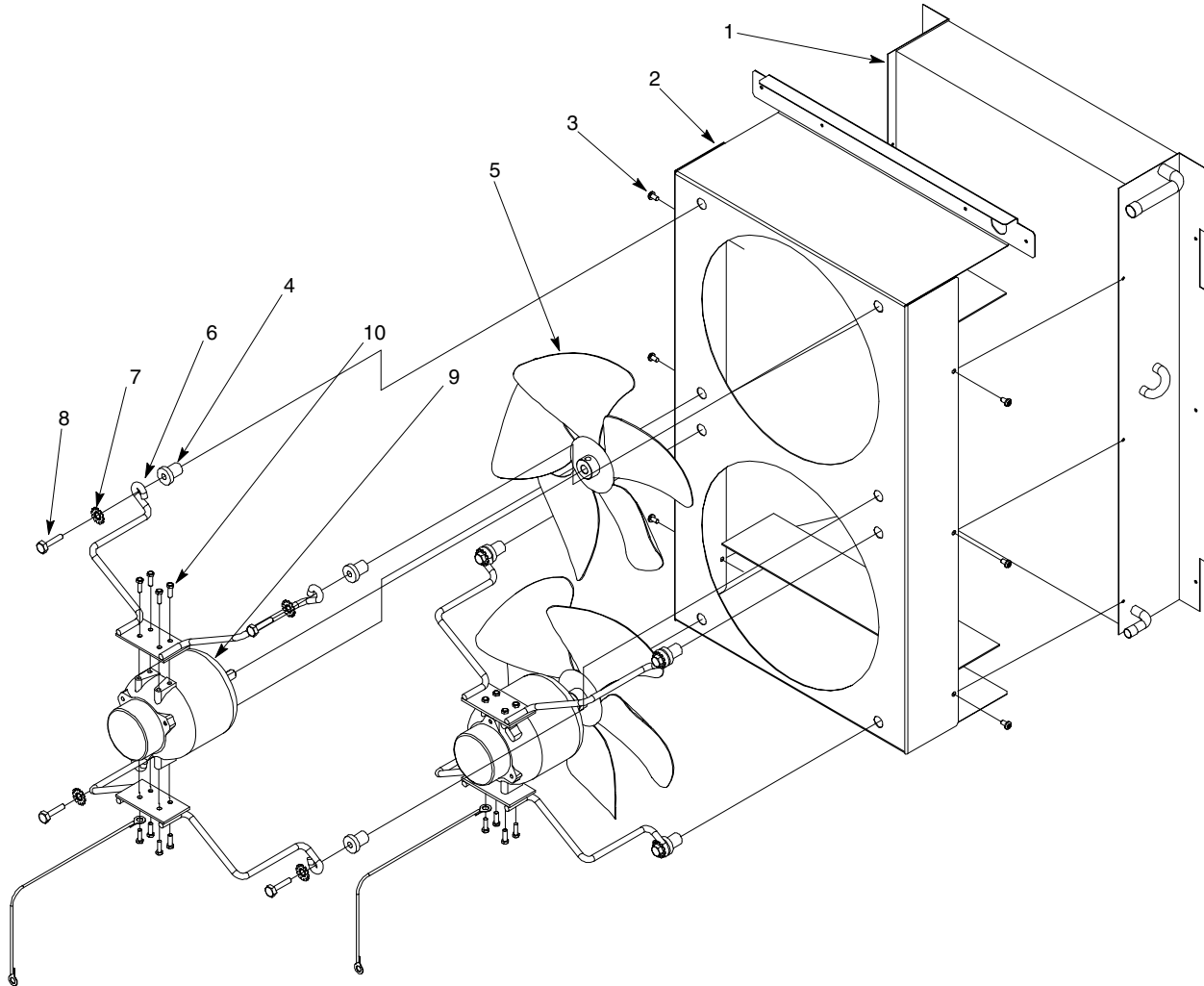


FIGURE 7. CONDENSER ASSEMBLY

| Item No. | Part No. | Name |
|----------|-----------|---|
| 1 | 161870005 | Condenser Coil |
| 2 | 630201199 | Shroud, Condenser |
| 3 | 630900190 | Sheet Metal Screw, Phil Pan Hd, No. 8 By 3/8-In. Long |
| 4 | 630900889 | Well Nut, 1/4-20 |
| 5 | 630900309 | Fan Blade |
| 6 | 630900919 | Bracket, Motor |

| Item No. | Part No. | Name |
|----------|-----------|---|
| 7 | 23978 | Washer, .690 I.D. |
| 8 | 165294000 | Machine Screw, Hex Hd, 1/4-20 By 1-In. Long |
| 9 | 166181011 | Motor Cond 230V 50HZ |
| | 630900308 | Motor Cond 240V 60HZ |
| 10 | 03612 | Machine Screw, Hex Hd, No. 8-36 By 1/2-In. Long |



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XTREME ICE MAKER (1230 SERIES)

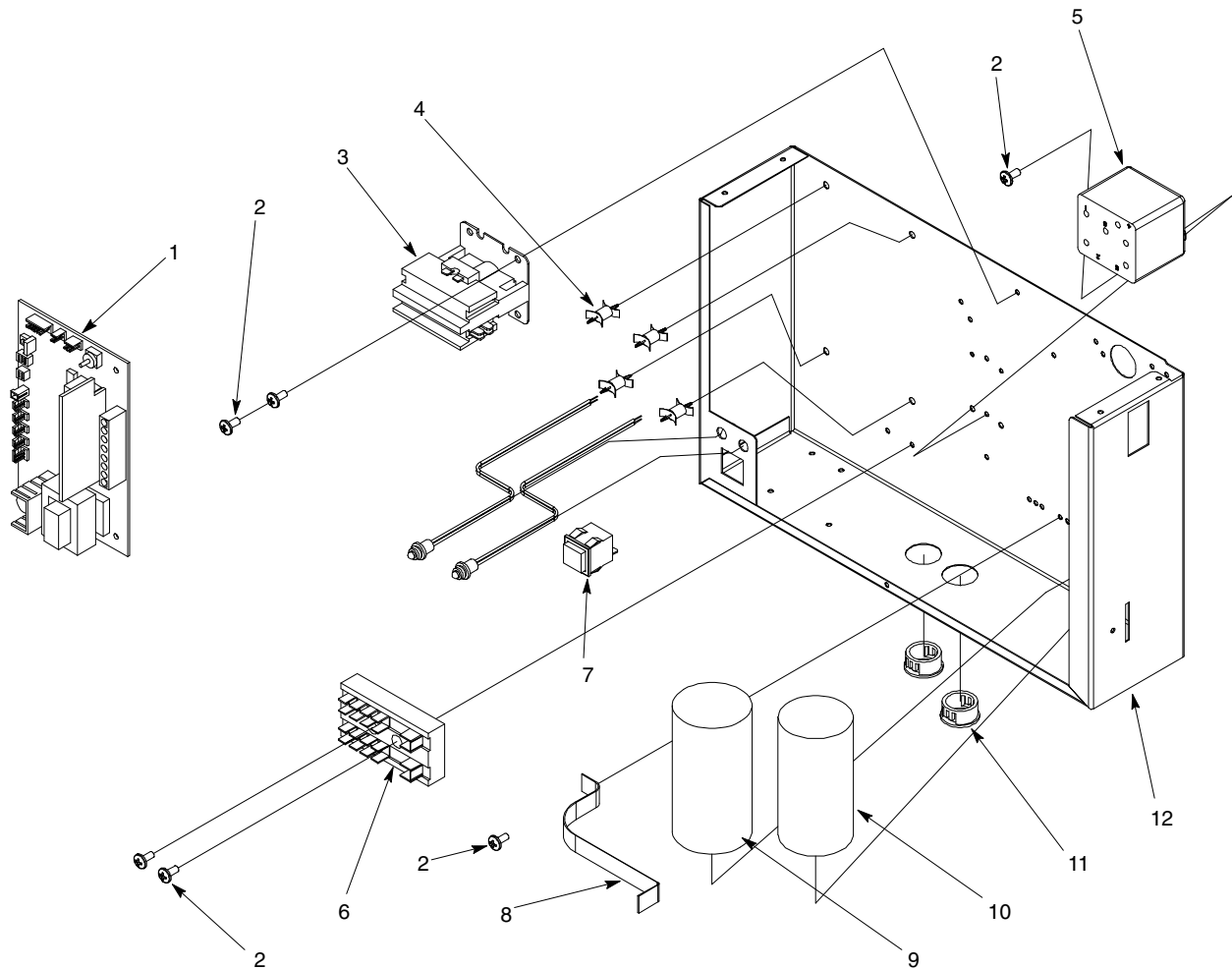


FIGURE 8. ELECTRICAL BOX ASSEMBLY

| Item No. | Part No. | Name |
|----------|-----------|---|
| 1 | 630900789 | Control Board |
| 2 | 07578 | Thread Cutting Screw, Phil Truss Hd, No. 8-32 By 3/8-In. Long |
| 3 | 40713 | Relay, 208/240V 50/60HZ |
| 4 | 630460105 | Spacer, Control Board |
| 5 | 638090242 | Relay, Start 230V 50HZ |
| | 40285 | Relay, Start (Air) |
| | 630900965 | Relay, Start (Remote and Water) |
| 6 | 161838002 | Terminal Block |
| 7 | 630900905 | Switch |
| 8 | 630200166 | Strap, Capacitor |

| Item No. | Part No. | Name |
|----------|-----------|-------------------------------------|
| 9 | 161192005 | Capacitor, Run 240V 50/60HZ (Air) |
| | 630900967 | Capacitor, Run (Remote and Water) |
| 10 | 41044 | Capacitor, Start (Air) |
| | 630901026 | Capacitor, Start (Remote and Water) |
| | 161165013 | Capacitor, Start 230V 50HZ |
| 11 | 03611 | Bushing |
| 12 | 630201035 | Wrap, Electrical Box |
| | 630201246 | Wrap, Electrical Box (Marine) |



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XTREME ICE MAKER (1230 SERIES)

| Item No. | Part No. | Name |
|----------|-----------|---------------------------------|
| 1 | 630900883 | Plug |
| 2 | 630900780 | Distributor, Water, Inner |
| 3 | 630900809 | O-Ring, .075 I.D. |
| 4 | 630900779 | Distributor, Water, Inner, Barb |
| 5 | 630900777 | Distributor Ass'y, Water |

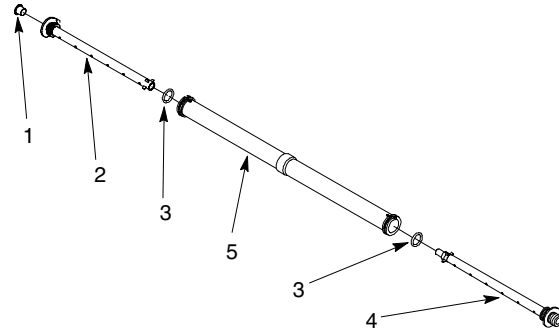


FIGURE 9. WATER DISTRIBUTOR ASSEMBLY

| Item No. | Part No. | Name |
|----------|-----------|---------------------------|
| 1 | 630900881 | Tube, Pump to Dump Valve |
| 2 | 630900796 | Pump, Water, 240V 50/60HZ |
| 3 | 630900980 | Tube, Pump to Distributor |
| 4 | 163242002 | Clamp |

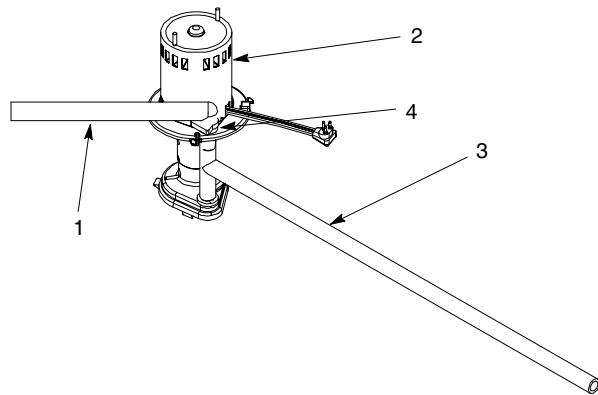


FIGURE 10. WATER PUMP ASSEMBLY

| Item No. | Part No. | Name |
|----------|-----------|--------------------------|
| 1 | 630201200 | Cover, Front |
| 2 | 630900853 | Cap, Front Panel |
| 3 | 630201201 | Rail, Front Panel, Left |
| 4 | 630201202 | Rail, Front Panel, Right |

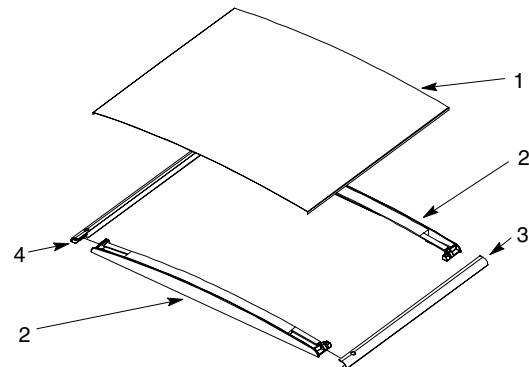


FIGURE 11. FRONT PANEL ASSEMBLY



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XTREME ICE MAKER (1230 SERIES) ACCESSORIES/KITS

